

Title of Invention:

SOD LAYING MACHINE

Inventor:

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5 Related applications: n/a

Government sponsored research: n/a

TECHNICAL FIELD

10 The present invention is part of the field of outdoor power equipment, generally, and turf care machinery more specifically. The embodiment is most particularly related to sod laying apparatus for laying large rolls of sod.

BACKGROUND

15 Sod has traditionally been considered a luxury or an expensive necessity when its installation was required. With increasing concern about soil erosion, the uncertainty and difficulty of establishing seeded areas, and sod prices that have lagged the prices of most other items in the U.S. economy, however, individuals and organizations are becoming more receptive to the idea of installing sod. Recently, harvesters have become available that make
20 large rolls of sod rather than the traditional 18 in. wide and 72 in. long roll. The availability of large rolls of sod has reduced the costs to harvest, load, transport, and install sod by reducing labor to that required using traditional nine square foot rolls. A large sod roll 30 in. wide and 180 ft. long has 50 square yards and a 42 in. wide roll 260 feet long contains 100 sq. yards.

Such rolls may be desirable and have advantages such as lower cost to harvest, but they are too massive for individual persons to manage without the assistance of mechanical devices. Machinery for cutting large rolls of sod has developed more quickly than has the machinery for installing those rolls, although several workers have introduced models for the purpose of laying large rolls of sod.

U.S. Patent No. 5,697,452 to Link titled "Sod Roll Laying Apparatus and Method" issued Dec. 26, 1997 and shows a machine that holds the sod roll in front but requires the operator to stand at the rear. The Link machine wheels are configured to travel over the soil as the machine is moved in reverse while the sod unrolls. Although the lift arms can break down stacked sod rolls, the operator cannot view the sod being laid. In addition, the sod roll cannot be conveniently positioned closer to obstacles than the length of the machine. The operator must dismount to inspect the roll or cut sod from it.

U.S. Patent No. 5,307,880 to Woerner for a "Sod Roll-Out Machine with Endless Tracks" issued May 3, 1994. The device is a walk-behind vehicle that is likely to cause scuffing when turns are made over turf or surfaces that have been prepared to received sod.

U.S. Patent No. 5,215,278 to Hess issued June 1, 1993 for his "Apparatus for Laying Turf." The Hess machine is a tractor-pulled device that supports a large sod roll over a multiplicity of transversely coaxially mounted powered wheels. An endless rotating track is interposed between the top of the wheels and the bottom of the sod roll. The track supports the sod roll and

causes the roll to rotate so as to dispense sod from a trailing chute. A separate machine must be used to load the roll onto the apparatus.

U.S. Patent No. 4,754,815 issued to Brouwer et al. July 5, 1988 for their "Sod Laying Machine." The Brouwer machine is an articulated-steering machine that holds the sod roll in front of the advancing machine so that the machine wheels pack the turf as it unrolls. The narrow wheel spacing and elevated sod roll position necessitates outrigger wheels for stability.

What is needed is a sod laying machine that has a relatively low center of gravity.

A further need is for a sod laying machine that allows an operator to sit close to the sod roll so that it is easy to see the placement of the roll relative to previously placed sod.

Another need is for a sod laying machine that can carry the sod roll generally between the drive wheels.

A still further need is for a sod laying machine that has continuously variable speed drive with higher speeds for transport and lower speeds for sod placement.

Yet another need is for a sod laying machine that is quickly and easily hydraulically adjustable so that sod rolls of varying widths may be placed without the necessity of obtaining different machines or engaging in time-consuming change-over procedures.

Also needed is a sod laying machine that does not traverse freshly placed sod before any desired manual placement, adjustment, or relocation tasks can be completed.

SUMMARY

What is needed, then, is a self-propelled, operator-carrying, vehicular sod laying machine for supporting, transporting, placing and unrolling sod rolls upon a surface comprising a frame having a forward end, a rearward end, a left side, and a right side, a plurality of wheels mounted to the frame for rolling transport of the frame along a surface, a front wheel being located proximate the forward end at the right side, a front wheel being located proximate the forward end at the left side, and at least one rear wheel being located proximate the rearward end, a pair of generally parallel, laterally displaceable, elongated arms disposed between the front wheels and extending forwardly from the frame forward end, each of the arms having a roll end and a pivot end, the pivot end being pivotably attached to the frame to pivot on an axis parallel to the axis of the front wheels to cause vertical displacement of the roll end of the arms, a sod roll supporting shaft attachable to the roll ends of the arms, and a drive system for pivoting the arms and rotating the wheels.

Such a sod laying machine may have an operator control station proximate the forward end of the frame, the control station including controls for pivoting the arms for vertical movement of the forward ends, controls for

lateral movement of the arms to vary the distance between the arms, and controls for the speed and direction of the wheel rotating drive system. The operator control station may also include an operator-carrying seat. Hydraulic drive means may be provided for laterally displacing the arms to
5 accommodate a plurality of sod roll widths and for pivoting the arms to raise and lower a sod roll.

The drive means for rotating the wheels may be comprised of independently controllable hydraulic motors rotatably attached to the front wheels. The rear wheels may be idler caster wheels to minimized gouging and scuffing freshly laid turf or soil surface that has been prepared to receive sod. The drive means for rotating the wheels may have a multiplicity of drive
10 speeds including higher speeds for sod roll transport and lower speeds for sod roll placement and may include continuously variable speed hydraulic motors.

Accordingly, it is an object of the invention to provide a sod laying machine that has a relatively low center of gravity.
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It is another object to provide a sod laying machine that allows an operator to sit close to the sod roll so that it is easy to see the placement of the roll relative to previously placed sod.
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It is a further object to provide a sod laying machine that can carry the sod roll generally between the drive wheels.

A still further object is to provide a sod laying machine that has continuously variable speed drive with higher speeds for transport and lower speeds for sod placement.

Yet another object is to provide a sod laying machine that is quickly and easily hydraulically adjustable so that sod rolls of varying widths may be placed without the necessity of obtaining different machines or engaging in time-consuming change-over procedures.

It is also an object to provide a sod laying machine that does not traverse freshly placed sod with the machine wheels before any desired manual placement, adjustment, or relocation tasks can be completed.

It is a further objective of the invention to provide a sod-laying machine that may also be fitted with other implements such as a rotary broom, which may be useful for cleanup upon conclusion of sod laying activity at many typical job sites. A snow blower or a snow plow which may also have hydraulic swing, lift, and/or tilt controls may extend the usefulness of the machine into seasons when sod laying cannot be performed. Existing attachments such as those adapted to fit skid-steer vehicles may be useable with this sod laying machine. Standard hydraulically driven attachments can be connected directly to the machine without using adaptor devices or making modifications to either machine or attachment. Although not depicted, roll bars or cages may also be fitted. An enclosed cab may make it possible to use the machine in cold or other adverse weather conditions rather than idling the machine for a season or just to await better conditions.

5 The drive motors may be powered by a pump driven, for example, by
an internal combustion engine having about 15 to 25 horsepower although a
variety of other propulsion mechanisms could be employed equivalently. Fuel
and/or oil tanks may be formed within box frame members disposed upon or
integral with the frame at the forward end. The box frame members may
have drive wheel axles attached and may also contain drive chains that are
drivingly linked to hydraulic drive motors. Alternatively, hydraulic motors may
be hub-mounted coaxially with the drive wheels. The drive mechanism could
alternatively use belts that may be parts of continuously variable
10 transmissions or gears and shafts, or combinations of these components.

15 The sod laying machine is designed to enhance stability, although it
must be understood that improper use of the machine could create
hazardous conditions including serious accidents. The vehicle center of
gravity is designed to be low by mounting the engine and other heavy
components as close to the ground as appears practical. Liquids are
constrained from lateral displacement by orienting elongated tanks fore and
aft rather than side-to-side. The sod roll is held close to, or in contact with,
the ground surface when sod is being laid rather than being held in an
elevated position as it is unrolled which may prevent the weight of the roll
20 from causing the machine to tip to one side on uneven terrain. Drive wheels
are spaced-apart laterally outwardly from the ends of the sod roll (or edges
of the sod strip) with the drive wheel axis parallel to, and close to, the axis of

the roll. The weight of the roll can be prevented from causing toppling of the sod laying machine if reasonable care is exercised.

5 The front drive wheels support about 70% of the weight of the empty machine in addition to the entire weight of the rolled sod plus the counter
balanced amount of the weight shifted from the caster wheels by lifting the
sod roll on the opposite side of the drive wheel fulcrum from the rear wheels.
By configuring most of the weight on the driving wheels little on the un-
powered caster wheels, this sod laying machine achieves excellent traction
without the necessity of using expensive tracks, a large number of driving
10 wheels, or other costly traction enhancing techniques. Flotation tires give good traction without damaging the turf or the prepared surface and enable the machine to climb hills whether empty or fully loaded. Good traction is particularly important when returning uphill to the sod supply location to retrieve a full roll for laying. Transport while empty is difficult with some
15 commercially available models. Side-hill travel transverse to the direction of the slope while laying sod also is much easier to accomplish if there is sufficient weight and traction on both drive wheels. Of course each drive wheel, if driven by hydraulic motors, will have power at all times the machine is in motion and will turn at the speed and in the direction selected by the
20 operator, unlike propulsion systems that include a differential in the final drive. This machine could be made to operate that way, but braking would be necessary to steer or else the caster wheels would need to be made

steerable. Selectively engageable drive belts or other clutch assemblies could also be used in lieu of differential or hydraulic motor power.

5 A sod-laying machine having a low center of gravity and a seated operator position adjacent the roll of sod being placed is disclosed. The superior visibility available to the operator makes it possible to place the sod both faster and more accurately than has been possible previously. Turf scuffing is minimized by trailing caster wheels and independently controllable drive wheels mounted close to the location of the sod roll. This steering method contributes to the accurate placement of sod. The operator can control the position of the machine relative to previously placed material with exactness and can manipulate the position of the roll with great precision because the roll is always parallel and close to drive wheel axis. Spacing of the sod roll lifting arms can be adjusted to fit any of the common large sod roll widths. The machine can be configured to lay sod that is rolled with either the grass side or the dirt side outermost. Propulsion, roll lifting and roll width adjustment is hydraulic with continuously variable speed drive.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a right side elevation of an embodiment of the invention.

20 Fig 2 is a sectional view of the hydraulic width adjustment mechanism of the embodiment of Fig. 1.

Fig. 3 is a left side elevation of the embodiment depicted in Fig. 1.

Fig. 4 is a rear elevation of the embodiment depicted in Fig. 1.

Fig. 5 is a top plan view of the embodiment depicted in Fig. 1 wherein the apparatus is configured to lay rolls of sod that are 42 inches wide.

Fig. 6 is the top plan view of Fig. 4 wherein the apparatus is configured to lay rolls of sod that are **30** inches wide and an optional style of drive wheel is fitted with flotation tires having smaller diameter and wider tread.

Fig. 7 is a side sectional detail of the sod roll handling mechanism of the embodiment depicted in Fig. 1.

Fig. 8 is a side sectional detail of an alternative embodiment of a sod roll handling mechanism adapted for rolls made with the grass side of the sod outermost.

Fig. 9 is an alternative embodiment of the sod roll laying apparatus wherein the hydraulic drive motors are directly linked to the drive wheels.

DETAILED DESCRIPTION

Turning first to Fig. 1, there is shown a self-propelled, operator-carrying, vehicular sod laying machine **20** having a frame **22**, a forward end **24**, a rearward end **26**, a left side **28**, and a right side **30**. A plurality of wheels are mounted to the frame **22** include a right front wheel **32** (removed in this figure to permit viewing of other elements) that is like the left front wheel **34** in all important respects. At least one rear wheel **36** is located proximate the rearward end **26**. If a single rear wheel **36** is provided, it will necessarily be medially located at the rearward end **26**. However, if two rear

wheels **26** are provided, the wheels can be spaced apart to track the front drive wheels **32 34**.

5 A pair of generally parallel, laterally displaceable, elongated arms **38** are disposed between the front wheels **32 34** and extending forwardly from the frame forward end **24**, each of the arms having a roll end **40** for lifting a roll of sod **41** and a pivot end **42**. The pivot end **42** of the arms is pivotably attached to the frame **22** to pivot on an axis **44** parallel to the front wheels axis **46** to cause vertical displacement of the roll end **40** of the arms **38**. A sod roll supporting shaft **48** is attachable to the roll ends **40** of the arms by any means, including the hooks depicted or any other equivalent structure.

10 A drive system **50**, or prime mover, can include a diesel engine such as a 15 to 25 horsepower three cylinder diesel engine for economical operation, a gasoline engine for lower initial cost, and electric motor with batteries, fuel cells or other source of power, or other device for producing motive power for pivoting the arms **38** and rotating the front wheels **32 34**.

15 An operator control station **52** near the forward end of the frame provides the operator with an excellent view of the sod roll **41** as it is being installed and convenient access to slice the roll to length at the end of each row without it being necessary for the operator to leave the controls.

20 Although usual sod materials can be easily cut to length with a hand-held knife or cutter, it is possible that power operated cutters would be preferred for cutting strips of the required length from rolls if the soil or the turf were particularly tough. The controls include a roll lift control **54** and a drive wheel

width control **56** for moving the drive wheels **32 34** closer together for narrow (e.g. 30 in.) rolls **41** and farther apart when wider (e.g. 42 in.) rolls **41** are being installed. Although not specifically depicted, it is to be understood that the sod laying machine can easily be adapted to carry and install sod in rolls of **48** in. width (or any other reasonable width) The roll lift control **54** enables the operator to raise and lower the roll **41** for transport and installation by pivoting the arms **38**. A speed and direction control **58** can independently control the rotational speed of the drive wheels **32 34** in order to provide steering to the machine **20**. An operator-carrying seat **60** may be provided to enable the operator to be more comfortable. A hydraulic cylinder **61** is a convenient means for pivoting the arms about the pivot axis **44**. If desired, a hydraulic cylinder **61** may be fitted to the pivot end **42** of each roll lifting arm **38**.

In Fig. 2, a detail shows a hydraulic drive means, for example, a hydraulic cylinder **62** for laterally displacing the arms **38** to accommodate a plurality of sod roll **41** widths. It is to be understood that other means including screw elements, cable tackle, winches, ropes, levers, and the like may be, and are expected to be equivalent for the purposes of this apparatus and for varying the spacing between the drive wheels **32 34**. Hydraulic power hoses **64** may interconnect the control **56** with the cylinder **62** if hydraulic means are used to adjust the spacing of the drive wheels and arms **38**. A single cylinder **62** may be used satisfactorily to adjust spacing between the arms by linking the ram to slidable telescoping members **66 70** on the

leftward side **28** of the forward end **24** and linking the cylinder to the slidable telescoping members **66 70** on the rightward side **30** of the front **24** of the frame **22**. Alternatively, two hydraulic cylinders **62** may be aligned with the cylinder portion (normally, but the ram portion operates equivalently in this instance) attached medially at the forward end **24** proximate with the upper **68** and lower fixed member **72** and the ram portions attached to complementary slidable telescoping portions **66 70**, as illustrated.

The width varying components are affixed to forward end **24** of the frame and can include an upper telescoping member **66** that is slidably supported by an upper fixed member **68** affixed to the frame forward end **24**. It is possible to include a left and a right telescoping member **66** which may have the pivot ends **42** of the arms **38** affixed and may further include a slidable torque transfer element such as a splined shaft and coupling to lift both arms **38** with a single cylinder **61**.

A lower telescoping member **70** is slidably disposed, preferably on both the left side **28** and the right side **30** along a lower fixed member **72** that is affixed to the forward part of the frame **24**. A left drive wheel box frame **74** and a right drive wheel box frame **76** support the forward end **24** of the frame **22** and may include a left tank **78** and a right tank **80** which may hold fuel, hydraulic oil, or other materials.

Viewing now Fig. 3, there is a left elevation of the sod laying machine **20**. A hydraulic motor **82** is driven by a hydraulic pump **84** which is in turn driven by a prime mover **86** which can be any form of heat engine electric

motor, or other device that delivers motive power directly or indirectly to the wheels **32 34** such as, for example through a drive chain or belt **88**. When used, the chain **88** can rotate the wheel **32 34** on the drive wheel spindle **90**.

5 An idler caster assembly **92** allows the rear wheels **36** to pivot freely so as to avoid scuffing the turf or the prepared surface on which the sod roll **41** is placed.

10 In Fig. 4 there is a view of the elongated rocking beam **94** having a caster wheel assembly **92** at each end and a rocking pivot **96** in the middle to enable all four wheels to remain in contact with the support surface, regardless of whether irregularities in the surface are encountered.

15 Fig. 5 shows the rocking beam **94** and pivot **96** in plan view. Also shown is the sod laying machine **20** configured to install a sod roll **41** that is **42** inches wide.

20 Fig. 6 shows a plan view of the sod laying machine **20** with the arms **38** and drive wheels **32 34** spaced narrowly to install a sod roll **41** that is **30** inches wide. In this view, also, the drive wheels **32 34** are depicted as being flotation-type tires. Such tires may be used in standard configurations of the machine.

25 Fig. 7 shows a section of the machine **20** front end and sod roll **41** with the shaft **48** supporting a sod roll core **98** which is typically located at the start of each sod roll **41**.

Fig. 8 shows the same section as Fig. 7 but with the sod roll **41** having been rolled with the grass outermost rather than having the dirt outside. A roller **100** is fitted behind the sod roll **41** close to the ground. A bar or roller connector **102** connects the auxiliary roller **100** to the frame **22** and a roller positioner or biasing means **104** holds the auxiliary roller **100** in the appropriate position.

Fig. 9 shows a side elevation of the sod layer **20** with a drive wheel spindle axis-mounted direct drive motor **106** that supports the frame from the drive wheels **32 34**.

Changes and modifications in the specifically described embodiments can be carried out without departing from the scope of the invention which is intended to be limited only by the scope of the appended claims.

DRAWING REFERENCE NUMBERS

20	sod laying machine	spacing adjustment
22	frame	64 hydraulic power hoses
24	forward end	66 upper telescoping member
26	rearward end	68 upper fixed member
28	left side	70 lower telescoping member
30	right side	72 lower fixed member
32	right front wheel	74 left drive wheel box frame
34	left front wheel	76 right drive wheel box frame
36	rear wheel	78 left tank
38	elongated arm	80 right tank
40	roll end	82 hydraulic motor
41	sod roll	84 hydraulic pump
42	pivot end	86 prime mover
44	pivot axis	88 drive chain or belt
46	front wheel axis	90 drive wheel spindle
48	sod roll support shaft	92 idler caster assembly
50	drive system	94 rear wheel rocking beam
52	operator control station	96 rocking beam pivot
54	roll lift control	98 sod roll core
56	drive wheel width control	100 auxiliary roller
58	travel speed and direction control	102 roller connector
60	operator seat	104 roller positioner
61	arm pivot cylinder	106 drive wheel spindle
62	hydraulic cylinder for wheel	axis-mounted direct drive motor